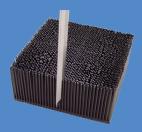
**GERBERcutter GTxL** 



The GERBERcutter® GTxL is a low-ply conveyorized system capable of cutting up to 2.5 cm (1 in) of compressed materials, using Gerber's state-of-the-art reciprocating knife technology.

A conveyorized cutting table efficiently moves material from the spreading table to the cutter and then moves cut parts onto the bundling area.



Long-lasting GERBER BRISTLE SQUARE® cutting surface allows knife blade to penetrate without damage



Graphical user interface simplifies operator training and daily use



Optional InVision™ plaid and stripe matching system delivers thread-tothread accuracy of cut parts \*



## Get accurately cut parts every time.

 The GTxL employs a powerful vacuum system to hold material firmly in place during the cutting process delivering cut parts that are accurate ply to ply.

GERBERcutter

- Automatic SMARTbite™ calculator analyzes each marker to determine the maximum number of pieces to be cut with a minimum number of material advances to maximize cutter throughput.
- Long vertical knife strokes and automatic knife re-sharpening eliminate hanging threads ensuring quality cut parts from top to bottom ply.
- Operators can easily adjust cut speed and knife speed according to the type of material being cut to maximize throughput.

## Easy to use and comfortable to operate.

- C200 MT Windows-based cutter control software employs an intuitive graphical user interface that simplifies operator training and daily use. It includes online help and built in diagnostics. Continuous, real-time, graphical display of operating parameters, vacuum level and cut speed provides a comprehensive overview of the entire cutting process.
- Easily stores cutting setup files for quick retrieval to accelerate future cut jobs.
- Fully network-compatible for easy transfer of data from CAD systems.

## Realize a fast return on your investment.

- The GTxL generates a report upon request that provides critical information concerning time management. Reports specify information by shift including how long the cutter was in operation, how many times operation was stopped, average cut speed, total perimeter of parts cut and more.
- O Automated cutting requires less labor to generate more cut parts.
- The GTxL is designed to use longer-lasting consumables.
- An optional, intelligent, high-efficiency vacuum control lowers electrical consumption and associated expenses.
- With its low initial capital investment, low cost of ownership and superb accuracy and throughput, the GTxL delivers the best price-performance in its class.

# **GTxL**

#### Available Options & Services

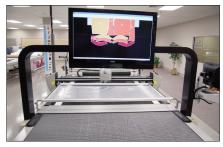
- Lateral travel kit enables cutter to move between multiple spreading tables
- Variable vacuum level control (standard on 2.2 m wide version)
- Complete service and parts supply packages
- Comprehensive operator and technician training



The cutting head can be fitted with up to two optional drills – each accommodating bits up to 9.5 mm (3/8 in) in diameter or optional pen with single drill



 $\label{eq:GERBERspreader} \textbf{GERBERspreader}^{\text{\tiny{TM}}} \text{ tension-free material spreading system}$ 



An optional display identification station helps workers identify cut parts quickly and accurately during the bundling or kitting process \*



An optional knife chiller keeps the blade cool during cutting

#### Technical Specifications

#### Characteristics

Fabric height (compressed) 2.5 cm 1.0 in

Cutting speed (maximum) 46 m/min 1800 in/min

Cut width 1.7 m or 2.2 m 67 in or 86.5 in

Cut length 1.7 m 67 in

Throughput - average (depending on application)

Head acceleration (maximum) 3.7 m/s²

Table weight - 1,7 m wide 2.548 kg

Table weight - 2,2 m wide 3068 kg

400 in/min

400 in/min

400 in/min

5,618 lbs

Table heights - 1,7 m wide 75-90 cm in 5 cm increments  $\pm$  30-36" in 2" increments 2,2 m wide 80-90 cm in 5 cm increments  $\pm$  30-36" in 2" increments

#### Power

Control Power 3-wire 200V-240V, single phase, 50/60 Hz, 20 A

Table Vacuum 190/240V, 3-phase, 50/60 Hz, 50 A 380/440V, 3-phase, 50/60 Hz, 25 A Average Consumption 10 KW for 3-phase system

Compressed Air 113 liters/min @ 6.8 bar 4 SCFM @ 100 PSI

### **Operating Environment**

Temperature (maximum) 43°C 110°F

Humidity (maximum) 95% (non-condensing)

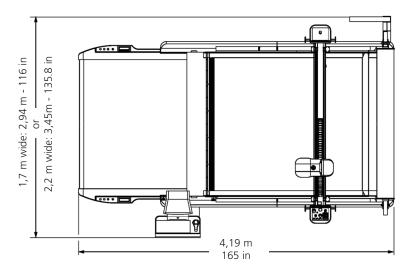
Vacuum System up to 760 m above sea level up to 2,500 ft. above sea level

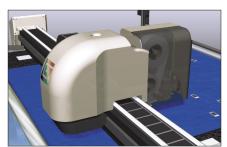
Noise 75 dBA

#### Cut Data File Specifications Supported

O Interface to open standard data formats produced by most CAD products

Gerber AccuMark™ native marker data





InfoMark™ cut piece identification system \*

NOTE: Configurations vary according to options selected. Specifications are subject to change without notice.

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\* not available with 2,2 m wide cutter.

